

Gaterman HD Lifters®

GP1023

LIFTER PRELOAD - .100" COLD

Recommended number of turns or flats of the adjuster to achieve preload.

24 Threads/in.	2½ Turns	15 Flats
28 Threads/in.	2¾ Turns	16½ Flats
32 Threads/in.	3 Turns	18 Flats

INSTALLATION INSTRUCTIONS

1. Adjustable pushrods are mandatory for proper operation.
2. It's mandatory that no dirt or debris enters the lifters. Engines with prior part failures must be free of debris before lifter installation.
3. Do not wash the lifters in solvent.
4. Do not attempt to dis-assemble the lifters.
5. Soak lifters in engine oil for at least one hour. Rotate the roller in the oil to pre-lubricate the bearing. Do not use moly grease.
6. Adjust pre-load from the top down. Do not adjust from the bottom up.
7. If lifter noise occurs right after start-up, continue running the engine to allow the lifter to fill with oil until the noise disappears.
8. If any problems occur in future operation, contact your dealer.

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